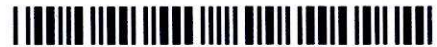




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7610
Job Sheet 213479



Part No: 647.7610

Job Qty: 10 pcs

Part Name: Upper Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/28/20

Job Tracking No:

Due Date: 10/9/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV N/C SHEETS 1,2 IPP REV.A NEW ISSUE 15/07/31 JFS VERIFIED BY: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	10 pcs	10/1/20	10/1/20	0.00	11.40	Bandsaw - 1		P 20-09-30
110	HAAS 4 Axis - B4B	10 pcs	10/2/20	10/2/20	0.00	11.40	HAAS - 1 - B4B		
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		mk/B 20-10-04
120	QC 1	10 pcs	10/2/20	10/2/20	0.00	0.00	QC 1 - 14		
							QC 1 - 35		
							QC 1 - 8		B 20-10-04
							QC 1 - 9		
130	QC 8	10 pcs	10/2/20	10/2/20	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		S 20-10-04
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		B 20-10-04
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S304129



Part: 647.7610

Job No: 213479

Serial No/Batch: S304129

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/30/20

					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
					QC 8 - 66	
					QC 8 - 73	
					QC 8 - 82	
140	Outsource - 4 - Anodize	10 pcs	10/9/20		ATG001-VC	5
150	Packaging 2-1 - Receive - B4B	10 pcs	10/9/20	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 -	

[Signature] OCT 06 2020

[Signature] OCT 20 2020

					B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
155	QC 6	10	10/9/20	0.00 0.00	QC 6 - 9	
		pcs			QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	OCT 20 2020 DAS 40
					QC 6 - 81	3-89
					QC 6 - 82	
180	Packaging 3-1 - Stock - B4B	10	10/9/20	0.00 0.00	Packaging 3 - 1 - B4B	
		pcs			Packaging 3 - 2 - B4B	
		12 pcs m R			Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS 28
					Packaging 3 - 6 - B4B	3-89
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	OCT 20 2020
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 -	

				B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
190 QC 21 - SA	10	10/9/20	0.00 0.00	QC 21 - SA - 21	DAS 21
	pcs			QC 21 - SA - 70	9-06 OCT 21 2020
				QC 21 - SA - 9	
				QC 21 - SA - 77	
				QC 21 - SA - 28	

Part Op 100 - (Bandsaw) Cut Blank at 19.950" *** ONE BLANK MAKES TWO PARTS***

Descriptions: 110 - (HAAS CNC Vertical Machine)

120 - QC1- Inspection performed by CMM Inspect on CMM as per folio CMM006. DWG REV: _____ CMM PROG. REV: _____

130 - QC8- Inspect parts - second check

140 - Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O to ATG : _____ 1- Black Anodize as per Dwg 647.7600 2- PRIME AS PER DWG, SEE NOTE #7 (***DISREGARD AFTER ASSEMBLY***) Certification of Conformity is required

150 - Receive & Inspect for Damage & Mat'l Certs

155 - (QC6- All purchased or subcontracted products)

180 - Identify as per dwg & Stock Location: _____ ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S0.375X8.000	7075-T6S Sheet .375" Thick Plate X 8" Wide	8.3200 ft (.832 ea)	100-Bandsaw - 1	258265

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M7075T6S0.375X8.000	8	17	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Upper Deflector	0.250inches $\pm$ 0.010	0.260 0.240	Radius	R.250
2	Upper Deflector	0.201inches + 0.005 - 0.001	0.206 0.200	Diameter	.200
3	Upper Deflector	0.177inches + 0.005 - 0.001	0.182 0.176	Diameter	.176
4	Upper Deflector	10.000inches $\pm$ 0.010	10.010 9.990		10.000
5	Upper Deflector	12.115inches $\pm$ 0.010	12.125 12.105		12.118
6	Upper Deflector	1.595inches $\pm$ 0.010	1.605 1.585		1.598
7	Upper Deflector	3.795inches $\pm$ 0.010	3.805 3.785		3.796
8	Upper Deflector	5.995inches $\pm$ 0.010	6.005 5.985		5.996
9	Upper Deflector	1.020inches $\pm$ 0.010	1.030 1.010		1.023
10	Upper Deflector	0.500inches $\pm$ 0.010	0.510 0.490		.500
11	Upper Deflector	0.375inches $\pm$ 0.010	0.385 0.365		.374
12	Upper Deflector	0.125inches $\pm$ 0.010	0.135 0.115		.125
13	Upper Deflector	45.000Degrees $\pm$ 0.500	45.500 44.500	Angle	45°
14	Upper Deflector	3.335inches $\pm$ 0.010	3.345 3.325		3.334
15	Upper Deflector	6.500inches $\pm$ 0.010	6.510 6.490		6.501

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB047284



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB047284

PO Date: 10/6/20

Due Date: 10/9/20

**Purchase Order
Revision:**

Revision Date:

Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	212915	647.1911	647.1900 N/C	Bracket RH : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O: Black Anodize as per Dwg 646.3800	Firmed	-	10/9/20	10 pcs	0 pcs	10 pcs	\$10.45/pcs	\$104.50
2	210683	D4970-3	D4970 Rev C	Windshield Deflector - Upper : Certificate of Conformity Only Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg D4970 Rev. C	Firmed	-	10/9/20	8 pcs	0 pcs	8 pcs	\$35.61/pcs	\$284.88
3	213479	647.7610	647.7600	Upper Deflector : Various STC's Outsource process- Anodize per QSI017 4.1.10.1 Issue P/O to ATG : 1- Black Anodize as per Dwg 647.7600 2- PRIME AS PER DWG, SEE NOTE #7 (***DISREGARD AFTER ASSEMBLY***) Certification of Conformity is required	Firmed	-	10/9/20	12 pcs	0 pcs	12 pcs	\$12.91/pcs	\$154.92

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Hawkesbury, ON
K6A 1K7
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PURCHASE ORDER POHB047284



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	212561	D4970-3	D4970 Rev C	Windshield Deflector - Upper : Certificate of Conformity Only Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg D4970 Rev. C	Firmed X2	-	10/9/20	2 pcs	0 pcs	2 pcs	\$35.91/pcs	\$71.82
								OCT 19 2020				KE
5	212361	RBW1205G00332-3G-17	RBW1205G00332-3G Rev 6	Sleeve (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed X4	-	10/9/20	4 pcs	0 pcs	4 pcs	\$5.32/pcs	\$21.28
								OCT 13 2020				KE
6	212358	RBWA353A04-02	RBWA353A04 Rev.4	Sleeve -Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - -Material type; 6061T6 -Certificate of Conformity is required	Firmed X2	-	10/9/20	2 pcs	0 pcs	2 pcs	\$5.32/pcs	\$10.64
								OCT 13 2020				KE
7	212594	RBE350A94-3700-C-07	RBE350A94-3700-C Rev 6	Top -Issue P/O: PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE350A94-3700-C-07 Rev 6 -Certificate of Conformity is required	Firmed X12	-	10/9/20	12 pcs	0 pcs	12 pcs	\$5.27/pcs	\$63.24
								OCT 20 2020				KE

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Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
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PURCHASE ORDER POHB047284



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
8	212593	RBE350A94-3700-C-05	RBE350A94-3700-C Rev 6	Bottom -Issue P/O: PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE350A94-3700-C-05 Rev. 6 -Certificate of Conformity is required	Firmed X10	-	10/9/20	10 pcs	0 pcs	10 pcs	\$5.27/pcs	\$52.70
									OCT 20 2020			
9	212866	RBT18603-5	RBT18603 H.	Cup -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed X4	-	10/9/20	4 pcs	0 pcs	1 pcs	\$5.32/pcs	\$5.32
									OCT 13 2020			
10	213442	647.7811	647.7800 Rev A	Bracket B : Various STC's Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed X10	-	10/9/20	10 pcs	0 pcs	10 pcs	\$15.36/pcs	\$153.60
									OCT 2020			
11	213441	647.7810	647.7800 Rev A	Bracket A : Various STC's Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed X12	-	10/9/20	12 pcs	0 pcs	12 pcs	\$15.36/pcs	\$184.32
									OCT 20 2020			

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Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
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PURCHASE ORDER

POHB047284



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Please ensure to send the related invoice to hby_ap@dartaero.com.

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A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Pack List

Number: 920956

Date: 19-Oct-20

Ship-To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
10 ea	Part: 647.7811 BRACKET B Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 5286641 Job: 28255 PO: POHB047284		Rev: A Expiry Date: 5/16/20 Line: 10
12 ea	Part: 647.7810 Bracket A Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 5286641 Job: 28256 PO: POHB047284		Rev: A Expiry Date: 5/16/20 Line: 11
8 ea	Part: 647.2112 Upper U Chanel Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5-4.5mils) Primer per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6-.9 mils) per drawing Batch/Lot#: 5286641 Job: 28260 PO: POHB047284		Rev: D Expiry Date: 5/16/20 Line: 15

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OCT 19 2020
DART AEROSPACE LTD.

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OCT 19 2020
DART AEROSPACE LTD.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920956

Date: 19-Oct-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
12 ea	Part: 647.1510 Upper Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 5286641 Job: 28262 PO: POHB047284	Rev: E Expiry Date: 5/16/22 Line: 17	✓
8 ea	Part: D4970-3 Windshield Deflector - Upper Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 5286641 Job: 28247 PO: POHB047284	Rev: C Expiry Date: 5/16/22 Line: 2	✓
12 ea	Part: 647.7610 Upper Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 5286641 Job: 28248 PO: POHB047284	Rev: N/C Expiry Date: 5/16/22 Line: 3	✓ DAS 40 9-89
2	Part: D4970-3	Rev: C	✓

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A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920956

Date: 19-Oct-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
ea	Windshield Deflector - Upper Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 5286641 Job: 28249 PO: POHB047284	Expiry Date: 5/16/22 Line: 4	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>OCT 19 2020</u> Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			